**Bolt and Nut Manufacturing Ltd**

**Cannon Business Park**

**Gough Road**

**Coseley**

**WV14 8XR**

**West Midlands, United Kingdom**

[**www.bnml.co.uk**](http://www.bnml.co.uk)

|  |  |
| --- | --- |
| **Job Title** | Auto Lathe Setter Operator |
| **Reporting** | Engineering Manager |
| **List of duties** | * Set and Operate Auto Lathe Safely and Effectively. * Monitor Machinery and Report Problems. * Monitor Coolant Levels and Top up as required. * Ensure one’s own safety and that of others. * Cooperate with employer on OH&S training and guidance. * Do not interfere or misuse anything provided in the interest of health & safety. * Ensure PPE is worn when required. * Report any accident, near miss or ill health immediately to employer. |
| **Essential Requirements (skills, experience, qualifications)** | * Two years’ experience in Fastener Industry or Recognised Qualification at level 2 or above. * Read and Understand Engineering Drawings. * Set and Operate Tangi-Flow Roller Box Attachment. * Set and Operate Fette heads. * Set and Operate Coventry Die Heads. * Experience with Grinding and Forming tooling * Experience with Exotic Materials (Inconel, Titanium, etc). * Knowledge of Inspection Techniques and Measuring Equipment. * Good communication skills. |
| **Preferable Skills** | * Set and Operate Landis Die Heads * Experience with Drilling and Broaching components |
| **Personality type/traits/skills** | * Drive and determination * Ability to work to deadlines * Hard working * Good time keeping * Ability to learn quickly * Attention to details |
| **Salary** | Negotiable depending upon experience |
| **Benefits** | Government pension scheme  Free parking  Flexible Working  Permanent contract  Generous overtime rates  Death in service cover |
| **Holidays** | 28 days + bank holidays |
| **Days and Hours** | 40 Hours per week (Core hours 09:00 to 15:00 Mon-Fri) |
| **Contact Details (name, number)** | Lee Marsh – 01902 355110  lee.marsh@bnml.co.uk |

**Tel: 01902 355 110**