**Bolt and Nut Manufacturing Ltd**

**Cannon Business Park**

**Gough Road**

**Coseley**

**WV14 8XR**

**West Midlands, United Kingdom**

[**www.bnml.co.uk**](http://www.bnml.co.uk)

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| **Job Title** | Auto Lathe Setter Operator |
| **Reporting**  | Engineering Manager |
| **List of duties** | * Set and Operate Auto Lathe Safely and Effectively.
* Monitor Machinery and Report Problems.
* Monitor Coolant Levels and Top up as required.
* Ensure one’s own safety and that of others.
* Cooperate with employer on OH&S training and guidance.
* Do not interfere or misuse anything provided in the interest of health & safety.
* Ensure PPE is worn when required.
* Report any accident, near miss or ill health immediately to employer.
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| **Essential Requirements (skills, experience, qualifications)** | * Two years’ experience in Fastener Industry or Recognised Qualification at level 2 or above.
* Read and Understand Engineering Drawings.
* Set and Operate Tangi-Flow Roller Box Attachment.
* Set and Operate Fette heads.
* Set and Operate Coventry Die Heads.
* Experience with Grinding and Forming tooling
* Experience with Exotic Materials (Inconel, Titanium, etc).
* Knowledge of Inspection Techniques and Measuring Equipment.
* Good communication skills.
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| **Preferable Skills**  | * Set and Operate Landis Die Heads
* Experience with Drilling and Broaching components
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| **Personality type/traits/skills** | * Drive and determination
* Ability to work to deadlines
* Hard working
* Good time keeping
* Ability to learn quickly
* Attention to details
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| **Salary** | Negotiable depending upon experience |
| **Benefits**  | Government pension scheme Free parkingFlexible WorkingPermanent contractGenerous overtime ratesDeath in service cover |
| **Holidays** | 28 days + bank holidays |
| **Days and Hours** | 40 Hours per week (Core hours 09:00 to 15:00 Mon-Fri) |
| **Contact Details (name, number)** |  Lee Marsh – 01902 355110lee.marsh@bnml.co.uk |

**Tel: 01902 355 110**