**Bolt and Nut Manufacturing Ltd**

**Cannon Business Park**

**Gough Road**

**Coseley**

**WV14 8XR**

**West Midlands, United Kingdom**

[**www.bnml.co.uk**](http://www.bnml.co.uk)

**Tel: 01902 355 110**

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| **Job Title** | CNC Programmer |
| **Reporting**  | Engineering Manager |
| **List of duties** | * Programme, Set and Operate CNC Lathes with fanuc.
* Edit Fanuc controls when required using G codes.
* Learn offline programming of Fanuc.
* Set machine and tooling without probes.
* Read and understand drawings.
* Monitor machinery and report problems.
* Monitor Coolant levels and top up as required.
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| **Requirements (skills, experience, qualifications)** | * Experience with fastener industry and exotic materials strongly desired.
* Suitable Industry recognised qualifications in CNC programming, setting and operating or a minimum of 5 years’ experience working in a similar engineering environment at a comparable level.
* Good communication skills.
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| **Personality type/traits/skills** | * Drive and determination
* Ability to work to deadlines
* Hard working
* Good time keeping
* Ability to learn quickly
* Attention to details
* Ambitious
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| **Salary** | Negotiable depending upon experience |
| **Benefits** | Government pension scheme Free Parking4% monthly performance bonus upon completion of probationGenerous overtime ratesEmployee life insurance schemeEmployee bonus scheme  |
| **Holidays** | 28 days + bank holidays |
| **Days and Hours** | 40 Hours per week (Core hours 09:00 to 15:00 Mon-Fri) |
| **Dates free to interview:** | TBA |
| **Contact Details (name, number)** |  Lee Marsh – 01902 355110lee.marsh@bnml.co.uk |