

**Bolt and Nut Manufacturing Ltd**

Cannon Business Park  
 Gough Road  
 Coseley  
 WV14 8XR  
 West Midlands, United Kingdom  
[www.bnml.co.uk](http://www.bnml.co.uk)  
 Tel: 01902 355 110



**BOLT AND NUT**  
 SPECIALISED BOLTING SOLUTIONS

<b>Job Title</b>	CNC Programmer
<b>Reporting</b>	Engineering Manager
The CNC Programmer will work as part of the Engineering team. To ensure that the products manufactured and supplied by Bolt and Nut Manufacturing, are certified to and conform with the customer purchase order, drawing and/or any other customer requirements.	
<b>List of duties</b>	<ul style="list-style-type: none"> <li>• The candidate will be required to programme, set and operate CNC Lathes safely and effectively using online Fanuc programmes.</li> <li>• Learn and operate new machinery as the company require.</li> <li>• Will be required to adjust machine settings when required.</li> <li>• Monitor the machine for problems and report to management.</li> <li>• Follow quality procedures and inspection frequencies.</li> <li>• Monitor coolant levels and top up when required.</li> <li>• Maintain high standards of housekeeping.</li> <li>• Follow company safe working procedures.</li> <li>• Follow work instructions ensuring quality at all times</li> <li>• Ensure one's own safety and that of others.</li> <li>• Cooperate with employer on OH&amp;S training and guidance.</li> <li>• Do not interfere or misuse anything provided in the interest of health &amp; safety.</li> <li>• Ensure PPE is worn when required.</li> <li>• Report any accident, near miss or ill health immediately to employer.</li> </ul>
<b>Requirements (skills, experience, qualifications)</b>	<ul style="list-style-type: none"> <li>• Minimum 2 Years' experience in fastener Industry or similar</li> <li>• Knowledge of threaded fasteners and exotic materials</li> <li>• Good level of education and communication skills</li> <li>• Excellent drive and determination</li> <li>• Ability to work on one's own initiative to achieve targets set</li> <li>• Experience in Microsoft business packages</li> </ul>
<b>Personality type/traits/skills</b>	<ul style="list-style-type: none"> <li>• Ability to work to deadlines</li> <li>• Good time keeping</li> <li>• Attention to details</li> </ul>
<b>Salary</b>	Up to £16.00 per hour
<b>Benefits (pension, healthcare, car)</b>	Government pension scheme Free Parking Death in Service cover
<b>Holidays</b>	24 days + bank holidays
<b>Days and Hours</b>	Monday – Friday 8am – 4:30pm
<b>Closing Date</b>	30/07/2022
<b>Contact Details (name, number)</b>	Lee Marsh – 01902 355110 lee.marsh@bnml.co.uk