## Bolt and Nut Manufacturing Ltd

Cannon Business Park Gough Road Coseley WV14 8XR West Midlands, United Kingdom <u>www.bnml.co.uk</u> Tel: 01902 355 110

## **III BOLTANDNUT** SPECIALISED BOLTING SOLUTIONS

Job Title	Capstan Lathe Setter Operator
Reporting	Engineering Manager
List of duties	<ul> <li>Set and Operate Capstan Lathe Safely and Effectively.</li> <li>Monitor Machinery and Report Problems.</li> <li>Monitor Coolant Levels and Top up as required.</li> <li>Ensure one's own safety and that of others.</li> <li>Cooperate with employer on OH&amp;S training and guidance.</li> <li>Do not interfere or misuse anything provided in the interest of health &amp; safety.</li> <li>Ensure PPE is worn when required.</li> <li>Report any accident, near miss or ill health immediately to employer.</li> </ul>
Essential Requirements (skills, experience, qualifications)	<ul> <li>Two years' experience in Fastener Industry or Recognised Qualification at level 2 or above.</li> <li>Read and Understand Engineering Drawings.</li> <li>Set and Operate Tangi-Flow Roller Box Attachment.</li> <li>Set and Operate Fette heads.</li> <li>Set and Operate Coventry Die Heads.</li> <li>Experience with Grinding and Forming tooling</li> <li>Experience with Exotic Materials (Inconel, Titanium, etc).</li> <li>Knowledge of Inspection Techniques and Measuring Equipment.</li> <li>Good communication skills.</li> </ul>
Preferable Skills	<ul> <li>Set and Operate Landis Die Heads</li> <li>Experience with Drilling and Broaching components</li> </ul>
Personality type/traits/skills	<ul> <li>Drive and determination</li> <li>Ability to work to deadlines</li> <li>Hard working</li> <li>Good time keeping</li> <li>Ability to learn quickly</li> <li>Attention to details</li> </ul>
Salary	Negotiable depending upon experience
Benefits	Government pension scheme Free Parking Permanent Contract Generous overtime rates Employee Benefit Portal & Death in Service Cover
Holidays	24 days + 8 bank holidays
Days and Hours	Monday – Friday 8am-4:30pm
Contact Details (name, number)	Lee Marsh – 01902 355110 lee.marsh@bnml.co.uk