Bolt and Nut Manufacturing Ltd

Cannon Business Park
Gough Road
Coseley
WV14 8XR
West Midlands, United Kingdom
www.bnml.co.uk



Tel: 01902 355 110

Job Title	Capstan Lathe Setter Operator
Reporting	Engineering Manager
List of duties	 Set and Operate Capstan Lathe Safely and Effectively. Monitor Machinery and Report Problems. Monitor Coolant Levels and Top up as required. Ensure one's own safety and that of others. Cooperate with employer on OH&S training and guidance. Do not interfere or misuse anything provided in the interest of health & safety. Ensure PPE is worn when required. Report any accident, near miss or ill health immediately to employer.
Essential Requirements (skills, experience, qualifications)	 Two years' experience in Fastener Industry or Recognised Qualification at level 2 or above. Read and Understand Engineering Drawings. Set and Operate Tangi-Flow Roller Box Attachment. Set and Operate Fette heads. Set and Operate Coventry Die Heads. Experience with Grinding and Forming tooling Experience with Exotic Materials (Inconel, Titanium, etc). Knowledge of Inspection Techniques and Measuring Equipment. Good communication skills.
Preferable Skills	 Set and Operate Landis Die Heads Experience with Drilling and Broaching components
Personality type/traits/skills	 Drive and determination Ability to work to deadlines Hard working Good time keeping Ability to learn quickly Attention to details
Salary	Negotiable depending upon experience
Benefits	Government pension scheme Free Parking Permanent Contract Generous overtime rates Employee Benefit Portal & Death in Service Cover
Holidays	25 days + bank holidays
Days and Hours	Monday – Friday 8am-4:30pm
Contact Details (name, number)	Lee Marsh – 01902 355110 lee.marsh@bnml.co.uk