

Certificate of Qualification

Certificate No. E55-BNML-01

This is to certify that:						
Bolt and Nut Manufacturing Limited						
Cannon B	usiness Par	k, Gough Roac	l, Coseley, West	Midlands WV14 8XR		
Procedure T/PM/QA	/7 , and the re	quirements of T/	•	with National Gas Transmission following conditions:		
Product Class:	Pipe Fittings - Fasteners					
Product Type(s):	Studbolts, Nuts and Washers					
Product Range(s):	Bolting, Jointing, Threading and Fasteners for all Pressure Retaining Joints on the Gas NTS					
Specification(s):	T/SP/E/55					
Quality Grade:	QG01					
Scope:	Studbolts c/w 2 nuts and 2 washers to suit flanges up to and including DN 1200 Sizes up to and including 6" (150mm) Class 150-300-600					
Limitations:	Material Grades shall be: Studbolts ASTM A320/A320M Grade L7 Nuts ASTM A194/A194M Grade L7 Washers ASTM F436					
Supporting Supply chain:	Heat Treatment - AAlberts Surface Technologies NDT - Fluorotech Plating - Global Metal Finishing PTFE Coatings - Plastic Coatings Ltd Material Testing - RMR Materials Testing					
Full qualification con-	ditions can be	e found in the au	alification letter:			
Referenced E55-BN						
Stage 1 Approval Date: 15/05/2023			pproval Date:	Stage 3 Approval Date: 04/03/2025		
The awarding of this completed all stages Transmission (NGT)	of the vendo	r qualification pro	ocess and is listed	endor has successfully on the National Gas		
The awarding of this accordance with the			dor to quote and su	pply NGT (direct or indirect), in		
Reason For Is		Initial Qualification				
Valid From: 13/03/2025			Expiry Date: 12/03/2028			
				s shall be reported to National 3 (section 4.5.1, prior to		



implementation. Please note that any such changes could affect the validity of this qualification. This qualification is valid until the indicated expiry date and is to be reviewed: Tri-Annually					
Signed for and on behalf of National Gas Transmission:					
E- Signature:	Signed by: Stew Cowan	Role: Quality Manager			