**Bolt and Nut Manufacturing Ltd**

**Cannon Business Park**

**Gough Road**

**Coseley**

**WV14 8XR**

**West Midlands, United Kingdom**

[**www.bnml.co.uk**](http://www.bnml.co.uk)

**Tel: 01902 355 110**

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| **Job Title** | Thread Rolling Setter / Operator |
| **Reporting** | Engineering Manager |
| **List of duties** | * Set and Operate Thread Rolling & Centreless Grinding machines. * Adjust machine settings and rolls when required such as roll distance and pressure. * Replace and reset thread roll dies as required. * Monitor machinery and report problems. * Maintain good housekeeping standards. * Follow quality procedures such as ISO9001 & API. * Ensure one’s own safety and that of others. * Cooperate with employer on OH&S training and guidance. * Do not interfere or misuse anything provided in the interest of health & safety. * Ensure PPE is worn when required. * Report any accident, near miss or ill health immediately to employer. |
| **Requirements (skills, experience, qualifications)** | * Experience with fastener industry and exotic materials strongly desired. * Suitable Industry recognised qualifications in thread rolling setting/operating or a minimum of 5 years’ experience working in a similar engineering environment at a comparable level. * Experience in measurements with micrometre and thread gauge. |
| **Personality type/traits/skills** | * Drive and determination * Ability to work to deadlines * Hard working * Good time keeping * Ability to learn quickly * Attention to details * Ambitious |
| **Salary** | Negotiable depending upon experience |
| **Benefits** | Government pension scheme  Free Parking  Permanent Contract  Generous overtime rates  Employee Benefit Portal & Death in Service Cover |
| **Holidays** | 28 days + 8 bank holidays |
| **Days and Hours** | Monday – Friday 8am-4:30pm |
| **Dates free to interview:** | TBA |
| **Contact Details (name, number)** | Lee Marsh – 01902 355110  lee.marsh@bnml.co.uk |