**Bolt and Nut Manufacturing Ltd**

**Cannon Business Park**

**Gough Road**

**Coseley**

**WV14 8XR**

**West Midlands, United Kingdom**

[**www.bnml.co.uk**](http://www.bnml.co.uk)

**Tel: 01902 355 110**

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| **Job Title** | Thread Rolling Setter / Operator |
| **Reporting**  | Engineering Manager |
| **List of duties** | * Set and Operate Thread Rolling & Centreless Grinding machines.
* Adjust machine settings and rolls when required such as roll distance and pressure.
* Replace and reset thread roll dies as required.
* Monitor machinery and report problems.
* Maintain good housekeeping standards.
* Follow quality procedures such as ISO9001 & API.
* Ensure one’s own safety and that of others.
* Cooperate with employer on OH&S training and guidance.
* Do not interfere or misuse anything provided in the interest of health & safety.
* Ensure PPE is worn when required.
* Report any accident, near miss or ill health immediately to employer.
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| **Requirements (skills, experience, qualifications)** | * Experience with fastener industry and exotic materials strongly desired.
* Suitable Industry recognised qualifications in thread rolling setting/operating or a minimum of 5 years’ experience working in a similar engineering environment at a comparable level.
* Experience in measurements with micrometre and thread gauge.
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| **Personality type/traits/skills** | * Drive and determination
* Ability to work to deadlines
* Hard working
* Good time keeping
* Ability to learn quickly
* Attention to details
* Ambitious
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| **Salary** | Negotiable depending upon experience |
| **Benefits** | Government pension scheme Free ParkingPermanent ContractGenerous overtime ratesEmployee Benefit Portal & Death in Service Cover |
| **Holidays** | 28 days + 8 bank holidays |
| **Days and Hours** | Monday – Friday 8am-4:30pm |
| **Dates free to interview:** | TBA |
| **Contact Details (name, number)** |  Lee Marsh – 01902 355110lee.marsh@bnml.co.uk |