

**Bolt and Nut Manufacturing Ltd**

Cannon Business Park  
 Gough Road  
 Coseley  
 WV14 8XR  
 West Midlands, United Kingdom  
[www.bnml.co.uk](http://www.bnml.co.uk)  
 Tel: 01902 355 110



**BOLT AND NUT**  
 SPECIALISED BOLTING SOLUTIONS

---

|  |  |
|--|--|
| <b>Job Title</b>   | Thread Rolling Setter / Operator   |
| <b>Reporting</b>   | Engineering Manager  |
| <b>List of duties</b>                                    | <ul style="list-style-type: none"> <li>• Set and Operate Thread Rolling &amp; Centreless Grinding machines.</li> <li>• Adjust machine settings and rolls when required such as roll distance and pressure.</li> <li>• Replace and reset thread roll dies as required.</li> <li>• Monitor machinery and report problems.</li> <li>• Maintain good housekeeping standards.</li> <li>• Follow quality procedures such as ISO9001 &amp; API.</li> <li>• Ensure one's own safety and that of others.</li> <li>• Cooperate with employer on OH&amp;S training and guidance.</li> <li>• Do not interfere or misuse anything provided in the interest of health &amp; safety.</li> <li>• Ensure PPE is worn when required.</li> <li>• Report any accident, near miss or ill health immediately to employer.</li> </ul> |
| <b>Requirements (skills, experience, qualifications)</b> | <ul style="list-style-type: none"> <li>• Experience with fastener industry and exotic materials strongly desired.</li> <li>• Suitable Industry recognised qualifications in thread rolling setting/operating or a minimum of 5 years' experience working in a similar engineering environment at a comparable level.</li> <li>• Experience in measurements with micrometre and thread gauge.</li> </ul>  |
| <b>Personality type/traits/skills</b>                    | <ul style="list-style-type: none"> <li>• Drive and determination</li> <li>• Ability to work to deadlines</li> <li>• Hard working</li> <li>• Good time keeping</li> <li>• Ability to learn quickly</li> <li>• Attention to details</li> <li>• Ambitious</li> </ul>  |
| <b>Salary</b>  | Negotiable depending upon experience   |
| <b>Benefits</b>  | Government pension scheme<br>Free Parking<br>Permanent Contract<br>Generous overtime rates<br>Employee Benefit Portal & Death in Service Cover   |
| <b>Holidays</b>  | 24 days + 8 bank holidays  |
| <b>Days and Hours</b>                                    | Monday – Friday 8am-4:30pm   |
| <b>Dates free to interview:</b>                          | TBA  |
| <b>Contact Details (name, number)</b>                    | Lee Marsh – 01902 355110<br>lee.marsh@bnml.co.uk   |